

## PHX TOUCHSCREEN OPERATION CRIB SHEET

**EM STOP BUTTON:** Big red button with a yellow circle around it. This is for emergencies, life, limb or property damage only. Do not use as an everyday shut off. If pressed rotate clockwise to release.

**LIGHTS OFF/ON:** Turn to the on position to turn on the lights.

**OFF- SPRAY-BAKE SWITCH:** Turn to spray for spray mode. Turn to Bake for bake mode.

**BURNER OFF/ON:** Turn switch to on for heat. In bake burner is automatically on.

### Touchscreen (HMI) instructions

Center of screen displays the current mode and amount of time left is applicable.

OFF-SPRAY-BAKE-BURNER-LIGHTS buttons match the physical buttons on the panel. Blue is on, Gray is off

Flash button. Touch to start flash mode, touch again to cancel before timer expires.

Alarm. When red touch the button. Next screen will have a red light next to the problem, touch that button for information.

Timers: Touch this button to set the desired times for each stage, Purge, Flash, Bake and Cooldown. Touch the value next to the stage and enter the desired time on the keypad that pops up.

Temp: Touch this button to set the desired temperatures for each mode. Spray, Flash, Bake. Touch the value next to the stage and enter the desired time on the keypad that pops up.

Maint: Filter status and Recipes are stored here.

\*Filter status buttons, touch to see how long since last change. Touch reset to start timer again.

\* Recipe Button. Touch to view, activate and modify Recipes. Touch the value next to the stage and enter the desired time on the keypad that pops up.

Optional Accelcure and Blower Buttons: Select these buttons on the screen to configure when the optional curing systems operate. Operation selectable by mode.

Temperature graph: This shows an active visual representation of the cabin temperature with the scale on the right side as well as the current numerical value at the bottom.

Pressure Graph: This gives a quick visual of the cabin pressure. Ideally it should be just slightly positive with the bar hovering around the scale at "2". It can move from 0 to 4 without issue.

Total Hours: Amount of time the booth has been running. Select to see breakdown by mode.

Garmat Logo: Touch this logo for brief instructions on operation of the unit.